

# Work Order ID 104863

\*104863\*

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July-22-13 10:29:18 AM

Item ID: D4853-3 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Top Bracket (Replaces P/N G13013-5)  
 Start Date: 7/22/13 Start Qty: 5.00 \*5\* Cust Item ID:  
 Required Date: 7/23/13 Req'd Qty: 5.00 \*5\* Customer:  
 Reference:

Approvals: Process Plan: *W* Date: Tooling: Date: Run Start \*NR1\*  
 QC: Date: SPC (Y/N): Date: Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4853	A								

110 0.00

\*110\*

Packaging

Packaging

Memo

PULL FROM STOCK:  
5 X G13013-5 B124416

RE-IDENTIFY AS D4853-3  
USING NEW B/N  
PER ECN13-561

0.00

120

QC4- 100% Inspect kits for completeness

0.00

\*120\*

QC

Quality Control

Memo

0.00

130

Id+Stock 5/129

43/1/29 5

43/1/24 5

27  
B7 23

5

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Item ID: D4853-3      Accept      **\*N900040100\***      Setup Start **\*NS1\***  
Revision ID:      Stop **\*NS2\***  
Item Name: Top Bracket (Replaces P/N G13013-5)  
Start Date: 7/22/13      Start Qty: 5.00      **\*5\***      Cust Item ID:  
Required Date: 7/23/13      Req'd Qty: 5.00      **\*5\***      Customer:  
Reference:

Approvals:      Process Plan:      Date:      Tooling:      Date:      Run Start **\*NR1\***  
QC:      Date:      SPC (Y/N):      Date:      Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
<b>*130*</b>									
QC	Memo	0.00							
Quality Control									

13/7/24  
ME  
13-7-25



# Picklist Print

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Work Order ID: 104863

Parent Item: D4853-3

Parent Item Name: Top Bracket (Replaces P/N G13013-5)

Start Date: 7/22/13

Required Date: 7/23/13

Start Qty: 5.00

Required Qty: 5.00

## Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
G13013-5 Top Bracket		Purchased	No				Each	5.0000		5			

### Location

### Loc Qty

### Loc Code

st535

5

124416

5

124416

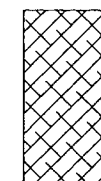
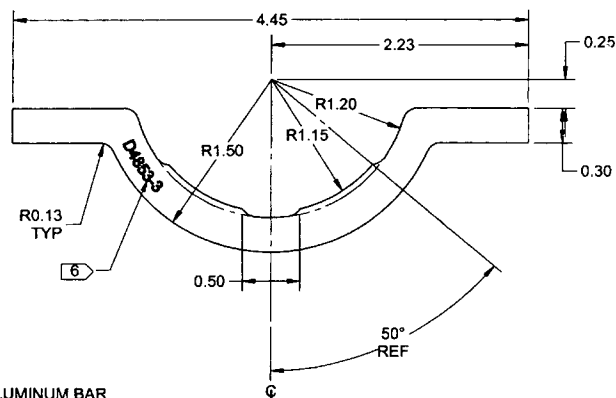
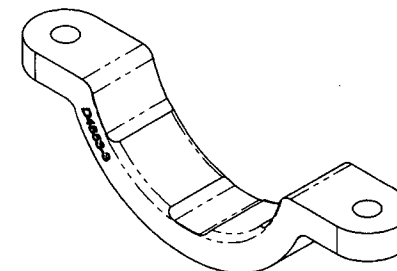
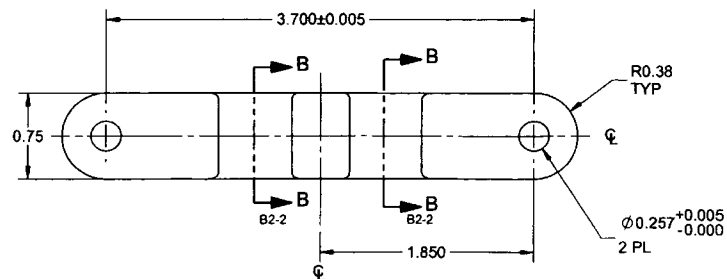
## List Lots

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Criteria : Item ID: G13013-5 All Locations All Warehouses All Quantity

Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
Item Name	Location ID				Lot Code		
G13013-5	Main Warehouse	124416	7/18/13	5.0000			
Top Bracket	st535						
Total:				5.0000			



SECTION B-B  
SCALE 2X  
D6-2

RELEASED  
2013-07-16

NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)  
OR ASTM B211 OR ASTM B221  
PER DART SPEC M6061T6B
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY AS SHOWN PER QSI 044 6.3 TO A DEPTH  
OF 0.010 ± 0.005 IN THIS LOCATION WITH TOOL TIP  
RADIUS OF 0.015 ± 0.005
- 7) WEIGHT: 0.12 lbs
- 8) REPLACES GENEVA P/N G13013-5

D4853-3 TOP BRACKET

DESIGN	<i>OS</i>	DART AEROSPACE LTD	
DRAWN	<i>OS</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>OS</i>	DRAWING NO.	REV. /
MFG. APPR.	<i>21</i>	D4853	SHEET 2 OF 4
APPROVED	<i>OS</i>	TITLE	SCALE
DE APPR.	<i>OS</i>	TOP BRACKET	NTS
DATE	13.05.15	COPYRIGHT © 2013 BY DART AEROSPACE LTD	
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